



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D350-1023-011
Job Sheet 168970



Part No: D350-1023-011

Job Qty: 1 ea

Part Name: AS350 Heavy Duty Wearplate, OEM Skidtube Compatible



CHG 001

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/28/17

Job Tracking No:

Due Date: 11/28/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Texas Department of Transportation (CTEXA01)

125 East 11th Street, Finance Division Austin, TX, 78701-2483 USA ph:(512) 936-9159

Note: DWG REV A SHEET 6 IPP REV:A 17.01.06 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

S2/4665

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/28/17	0.00	0.00	Start Up Stores/Pkg-2		SMB
110	Packaging	1 pcs		11/28/17	0.00	0.00	Packaging1		
120	QC	1 pcs		11/28/17	0.00	0.00	QC4		SMB
125	DC	1 pcs		11/28/17	0.00	0.00	DC		
130	Packaging	1 pcs		11/28/17	0.00	0.00	Packaging3		SMB
140	QC21-FG	1 Ea		11/28/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5404-041 6158301-#	1	1	0	0
	D5404-042 F158300	1	1	0	0
	MS35842-14 S2/4665	16	56	0	0

Part Specifications

Specifications could not be found.

Plex 11/28/17 10:00 AM dart.poulin.mario

QA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation																					
 S014665 AS350 Heavy Duty Wearplate, OEM Skidtube Compatible D350 - 1023 - 011 Packaging Mfg Date: 11/28/17 Job No: 168970																					
PART NO: _____ Revision: _____ Operation: _____ Change No: _____																					
<table style="width:100%;"> <tr> <td style="width:20%;"> Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:20%;"> No Re-ver ☐ Operator ☐ Offset/Setu ☐ Supplier ☐ Training ☐ Use for Testin ☐ Poor Informat ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> <td style="width:20%;"> Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : _____ </td> <td style="width:20%;"> Surge ☐ m ☐ Unqualified ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ </td> <td style="width:20%;"> Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐ </td> </tr> </table>					Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-ver ☐ Operator ☐ Offset/Setu ☐ Supplier ☐ Training ☐ Use for Testin ☐ Poor Informat ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : _____	Surge ☐ m ☐ Unqualified ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐												
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4.0 WEIGHT AND BALANCE

The following weight and balance information is for the Dart wearplate kit. The weight and balance of the wearplates that are being removed (if applicable) from the aircraft is the responsibility of the installer.

Installation	Weight	LONGITUDINAL		LATERAL	
		Arm	Moment	Arm	Moment
D350-1023-011 OEM SKIDTUBE TRAINING WEARPLATE KIT	14.6 lb 6.6 kg	119.4 in 3.03 m	1743.2 in-lb 20.0 m-kg	0 in 0 m	0 in-lb 0 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D350-1023-011	OEM SKIDTUBE TRAINING WEARPLATE KIT
1	D5404-041	L/H WEARPLATE ASSY
1	D5404-042	R/H WEARPLATE ASSY
16*	MS35842-14	CLAMP

* Qty (8) spare MS35842-14 Clamps are provided with the D350-1023-011 Kit.